

# AN EFFICIENT EVOLUTIONARY ALGORITHM FOR LOCATING LONG-TERM CARE FACILITIES

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**Abstract.** This paper deals with a variant of a discrete location problem of establishing long-term care facilities in a given network. The objective is to determine optimal locations for these facilities in order to minimize the maximum number of assigned patients to a single facility. We propose an efficient evolutionary approach (EA) for solving this problem, based on binary encoding, appropriate objective function and standard genetic operators. Unfeasible individuals in the population are corrected to be feasible, while applied EA strategies keep the feasibility of individuals and preserve the diversity of genetic material. The algorithm is benchmarked on a real-life test instance with 33 nodes and the obtained results are compared with the existing ones from the literature. The EA is additionally tested on new problem instances derived from the standard ORLIB AP hub data set with up to 400 potential locations. For the first time in the literature we report verified optimal solutions for most of the tested problem instances with up to 80 nodes obtained by the standard optimization tool CPLEX. Exhaustive computational experiments show that the EA approach quickly returns all optimal solutions for smaller problem instances, while large-scale instances are solved in a relatively short CPU time. The results obtained on the test problems of practical sizes clearly indicate the potential of the proposed evolutionary-based method for solving this problem and similar discrete location problems.

**Keywords:** Evolutionary algorithms; Long-term care facility; Facility location problem; Discrete optimization.

## 1. Introduction

There are many research articles on facility location problems which arise from designing and optimizing health-care systems and health-care service delivery. The use of Operational Research (OR) in health-care has developed significantly in the past decade; namely, both the number of OR applications in this area and the number of topics covered have increased. Recently, the OR applications have moved from optimizing the use of health-care resources to finding a balance between health-care service for patients and efficiency for its providers. The health care

systems are country-specific, which is an important influential factor in the health care industry. Countries which have market-oriented health care systems tend to put more effort into service improvement, in order to increase the number of customers. On the other side, countries with a budget-oriented system put priority on improving efficiency and decrease the waiting lists of patients.

In the literature there are numerous OR problems in health-care systems that are related to the design and efficiency of emergency medical services. Facility location models (FLM) have been widely applied

in real OR problems which include the sitting and response of emergency services, such as medical service, police, fire stations, see [9], [13] and [27]. In the paper by Brotcone et al. [5], one can find a review of FLM application in emergency response services. Facility location models may be divided in coverage and median type models [3]. Median models locate the emergency-services and allocate customers to them in order to minimize average or total travel time/cost in the emergency-service network. Coverage models deal with the location of services so that adequate coverage is provided to customers, implying that there is at least one service that can satisfy a demand of a user in a position within a preset maximum distance. Covering models are mostly used to describe location problems in emergency-service applications. Numerous covering models with various problem-specific constraints are proposed for both mobile and fixed emergency services. The most common objectives in these problems are to minimize the maximal waiting time of a customer, minimize the number of facilities or emergency vehicles, determine the locations of emergency service facilities required to satisfy the demand for the service. A review of these problems can be found in [8], [22] and [26].

In this paper, we focus our research to an OR problem which, in the objective function, involves a workload balance of the health-care facilities. There are several location problems in the literature dealing with this or similar OR problems. In papers by Boffey et al. [4] and Galvao et al. [10], the authors consider a problem of location of perinatal facilities in the municipality of Rio de Janeiro. Their research lead to the development of an uncapacitated, three-level hierarchical model, denoted as the "basic model". The overall objective was to contribute to the reduction of perinatal mortality in the municipality through a better spatial distribution of health care facilities. Boffey et al. in [4] make clear that this model is an idealisation of real-life situation, which neglects details such as capacity constraints, aggregation of adjacent neighborhoods, political boundaries and social factors, which might be of significance in practice. The incorporation of some form of capacity constraints into the model is shown by the authors to be a critical point.

Galvao et al. in [11] and [12] further discuss practical aspects in location problems of balancing loads of maternal health-care facilities considering both the uncapacitated and capacitated cases. Authors extend "basic model" to hierarchical models with a bi-criterion objective for the location of maternal and perinatal health care facilities in Rio de Janeiro. A 3-level uncapacitated hierarchical model

was initially developed and capacity constraints were later added to the resource intensive level of the hierarchy. A bi-criterion model of minimizing total travel distance and load imbalance in a 3-level hierarchical system was developed in an attempt to balance the load among level 3 services. The authors proposed Lagrangean heuristics for solving both the uncapacitated and capacitated models. The results obtained with the uncapacitated model produced a good spatial distribution of the perinatal health care facilities at the three levels of the hierarchy. The capacitated model was used in a case study that allowed capacity planning issues to be analysed.

In this paper, we consider one particular discrete optimization problem, named the Long-Term Care Facility Location Problem (LTCFLP). We start with a given set  $J$  of potential facility locations, assuming that no facility is previously established. The set of potential facility sites coincides with the set of patient groups, which means that a facility may be located at one of the locations of the patient groups. The elements of the set  $J$  will be referred to as "nodes". The objective is to locate a certain number of long-term facility sites, in order to minimize the maximum load of established facilities. We assume that all potential facilities have the same capacity, that is, the numbers of sickbeds in the facilities are the same. We specify the locations and demand quantities (the number of patients) for each patient group. The problem involves a single allocation scheme, which means that each patient group is assigned to exactly one, previously established facility. All patients in each patient group are to be served by a facility located nearest to the location of the patient group. The maximum number  $K$  of facilities to be established is pre-determined, and the inequality  $K \leq |J|$  holds. No capacity restrictions on the established facilities are assumed. Fixed costs for locating facility sites are not considered in this model.

The Long-Term Care Facility Location Problem was introduced by Kim et al. in [19]. To our knowledge, this was the first paper in the literature to consider the LTCFLP. The study in [19] was inspired by the problem of establishing a system of long-term medical care facilities in Korea. The authors presented a mathematical model for the LTCFLP with the objective of minimizing the maximum load of facilities under the constraints that the demands for the care are assigned to the closest facilities. The authors first develop the dominance properties of the problem and a lower bound on the maximum load. A heuristic algorithm, named the Modified Add-Drop-Interchange algorithm (MADI), is proposed for solving the LTCFLP. The MADI heuristic is developed

by adopting and modifying the add, drop and interchange methods and by applying them sequentially. The solution generated by the MADI heuristic is used as an upper bound in the branch and bound method (BnB). For evaluation of the suggested algorithms, computational experiments are performed on a real problem with  $|J| = 33$  locations in a province in Korea and a number of problem instances with up to  $|J| = 70$  locations and different levels of  $K$ . The solutions of the proposed algorithms are additionally compared with the solutions obtained by the optimization software package CPLEX [7], version 10.0. CPLEX Optimizer is a high-performance mathematical programming solver developed for solving linear programming, mixed integer programming, and quadratic programming problems to optimality. Results of the experiments show that the suggested BnB algorithm gives optimal solutions on problem instances with up to  $|J| = 40$  nodes, while the MADI heuristics produces solutions with certain gaps from the optimal ones. Among 15 problems with 50 – 70 patient groups, 10 problems were solved to optimality by the BnB algorithm. In other cases, neither BnB nor CPLEX 10.0 reached optimal solutions after 24 hours of computational run. For most of the instances with 50 – 70 nodes, the MADI heuristic produced solutions with significant gaps from the optimal or best known solutions.

In the literature, one can find similar location problems that involve minimization of the maximal load of a facility under certain conditions. Baron et al. [1] consider the problem of locating  $M$  facilities per square unit so as to minimize the maximal load of the facilities, subject to closest assignments and coverage constraints. Focusing on a uniform demand per square unit, the authors develop upper and lower bounds on feasibility of the problem and suggest a heuristic to solve the problem. Marin in [23] deals with a discrete facility location problem where the difference between the maximum and minimum number of customers allocated to every plant has to be balanced. Two different integer programming formulations are built, and several families of valid inequalities are developed and incorporated in a branch-and-cut algorithm. The research presented in this study was motivated by the potential of evolutionary strategies that were previously applied to various facility location problems: hub location problems [6], [17], [20], [21], [30], [31], [32], hierarchical covering location problems [24], discrete ordered median problem [29], multi-level facility location problem [25] etc. Although some of these problems have similar formulations, their properties are substantially different and the proposed evolutionary algorithms for solving

them have quite different nature. In some cases, the evolutionary approach designed for one facility location problem may be theoretically applied to another problem, but the results are often far from optimal ones, even for small size instances.

In this paper, we propose an evolutionary-based algorithm (EA) for solving the LTCFLP. We use binary representation of solutions and appropriate evolutionary operators. The EA is enriched with several strategies that correct and keep the individuals feasible, preserve the diversity of individuals and prevent premature convergence of the algorithm. The remainder of the paper is organized as follows. In Section 2, we present a mathematical formulation of the LTCFLP. Section 3 explains in detail all important aspects of the proposed evolutionary algorithm. In Section 4, we present and discuss the results of the EA implementation on a real-life problem instance with 33 nodes, presented in [19]. The algorithm is also benchmarked on the newly generated data set, based on the AP hub instances from the ORLIB library [2]. The new LTCFLP instances have up to 400 potential facility locations and involve different levels of  $K$ . We compare the performance of the proposed EA with the exact BnB method and the MADI heuristic from [19] on the available common set of test instances. Finally, in Section 5, we draw out some conclusions and propose ideas for future work.

## 2. Mathematical formulation

In this paper, we start from the mixed-integer formulation of the LTCFLP given in [19]. Let  $J$  be a set of candidate facility locations.  $d_{ij}$  represents the distance between the location of a patient group  $i$  and a candidate facility location  $j$ , while  $a_i$  is the number of patients in a patient group  $i$ . An integer number  $K > 0$  denotes the maximum number of facilities to be located, and  $M > 0$  is a large constant. We introduce a decision binary variable  $y_j \in \{0, 1\}$  that is equal to 1 if a facility is established at the candidate facility location  $j$ , and 0 otherwise. A decision binary variable  $x_{ij} \in \{0, 1\}$  takes the value of 1 if a patient group  $i$  is allocated to a facility location  $j$  and 0 otherwise. Non-negative variable  $L_{max}$  represents the maximum load of the established long-term care facility sites.

Using the notation mentioned above, the problem can be formulated as:

$$\min L_{max} \tag{1}$$

subject to:

$$\sum_{j \in J} x_{ij} = 1 \quad \text{for every } i \in J \tag{2}$$

$$x_{ij} \leq y_j \quad \text{for every } i, j \in J \quad (3)$$

$$\sum_{i \in J} d_{ii} x_{ii} \leq d_{ij} + M(1 - y_j) \quad \text{for every } i, j \in J \quad (4)$$

$$\sum_{j \in J} y_j \leq K \quad (5)$$

$$\sum_{i \in J} a_i x_{ij} \leq L_{max} \quad \text{for every } j \in J \quad (6)$$

$$x_{ij} \in \{0, 1\} \quad \text{for every } i, j \in J \quad (7)$$

$$y_j \in \{0, 1\} \quad \text{for every } j \in J \quad (8)$$

The objective function (1) minimizes the maximum load of established facilities for load balancing. The constraint (2) guarantees that each patient group is allocated to exactly one facility location. The constraint (3) restricts such assignments to be made only to previously established facilities. Each patient group is assigned to its nearest facility, which is ensured by the constraint (4). Constraint (5) guarantees that the total number of established facilities does not exceed a predetermined integer constant  $K > 0$ . Constraint (6) defines the lower bound for the objective variable  $L_{max}$ , which represents the maximum load of established facilities for load balancing. Finally, (7) and (8) indicate binary nature of variables  $x_{ij}$  and  $y_j$  respectively.

Example 1: On the left side of Figure 1, we present one example of a network with  $n=9$  nodes, denoted as  $(0, 1, \dots, 8)$ . Each node is given by its  $(x, y)$  coordinates in the plane, representing one patient group. The number of patients in a group that is assigned to each node is given by the vector  $(100, 60, 210, 90, 70, 230, 150, 20, 190)$ .

Solving the LTCFLP with up to  $K = 2$  and  $K = 3$  located facilities, we obtain optimal solutions, which are presented on the right side of Figure 1. In case of  $K = 2$ , facilities are located at nodes 4 and 5. Each patient group is allocated to its nearest facility: groups 2, 3, 4, 6, 7 are associated with facility 4, while groups 0, 1, 5, 8, are allocated to facility 5. The loads of established facilities at nodes 4 and 5 are 540 and 580 respectively. The objective value (maximum) is obtained for facility 5 (580 patients)

If we slightly increase the maximal number of facilities to be located to  $K = 3$ , the objective function decreases to the value of 390. Facilities are established at nodes 0, 4 and 8. Patient groups at nodes 0, 1 and 5 are assigned to facility 0, groups 2, 3, 4

to facility 4 and groups 6,7,8 to facility 8. Since the loads of facilities 0, 4 and 8 are 390, 370 and 360 respectively, it can be seen that the objective function value is achieved for the facility 0 (390 patients).

### 3. Proposed evolutionary algorithm

#### 3.1. Representation and objective function

In this EA implementation, a binary encoding of individuals is used. Each solution is represented by a binary string of length  $n$ , where  $n = |J|$ . Each bit in the genetic code corresponds to one node in the network. If the  $j$ -th bit in the genetic code takes the value of 1, it denotes that a facility is located at the  $j$ -th node, while 0 indicates it is not. Note that the enumeration starts from zero, i.e.  $j \in \{0, 1, \dots, n-1\}$ .

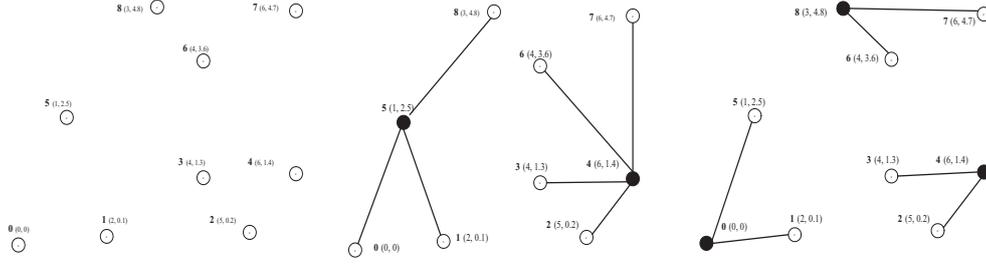
From the genetic code we obtain the locations of established facilities, i.e. the indices  $j$  where  $y_j = 1$ ,  $j \in \{0, 1, \dots, n-1\}$ . Once the locations of facilities are determined, patient groups can be easily assigned to the facilities. The values of  $x_{ij}, i \neq j$  can be determined directly by comparing the distances  $d_{ij}$  between the established facilities and location of each patient group. Finally, the objective value (1) is simply evaluated by comparing the loads of the established facilities and determining the maximal one.

Example 2: The genetic code  $(0|0|0|0|1|1|0|0|0|)$  corresponds to the optimal solution for  $n = 9$ ,  $K = 2$  presented in Figure 1. From the genetic code we obtain indices of located facilities 4 and 5, which gives us the variables  $y_j$ :  $y_4 = y_5 = 1$  and  $y_j = 0, j \in \{0, 1, \dots, 8\}, j \neq 4, 5$ . Patient group at each established facility is obviously assigned to itself (i.e.  $x_{ii} = 1 \Leftrightarrow y_i = 1$ ), while the values of variables  $x_{ij}, i \neq j$  are obtained by comparing the distances from a patient group  $i$  to established facilities 4 and 5. The optimal solution for  $n = 9$ ,  $K = 3$  in the Example 1 is represented by the binary string  $(1|0|0|0|1|0|0|0|1|)$ . The positions of 1 in the genetic code indicate that facilities are sited at nodes 0,4 and 8. It means that  $y_0 = y_4 = y_8 = 1$  and  $y_j = 0, j \in \{0, 1, \dots, 8\}, j \neq 0, 4, 8$ . It follows that  $x_{00} = x_{44} = x_{88} = 1$ , while  $x_{ij}, i \neq j$  are obtained in the same way as described before.

#### 3.2. Construction of initial population

Initial EA population, numbering  $N_{pop} = 150$  individuals, is randomly generated. This approach provides maximum diversity of genetic material and a better gradient of the objective function. Initial solutions are created randomly by setting each bit in the genetic code with certain probability.

Regarding the number of established facilities in optimal solutions known up to now, we have noticed that the quotient  $\frac{K}{n}$  generally decreases as  $n$  becomes



**Figure 1.** Optimal solutions on a network with  $n = 9$  nodes and  $K = 2$  and  $K = 3$  facilities

larger. In order to provide better quality of initial population and direct the algorithm to better search regions, we defined the probability  $p$  of generating ones in the individual's genetic code as a function of the problem parameters  $n$  and  $K$ , i.e.  $p = \frac{K}{n}$ .

It may happen that incorrect individuals, which have  $M > K$  ones in their genetic code appear in the population. These individuals may be generated in the initial population, or created by applying the crossover or mutation operators. Incorrect individuals may become dominant in the population and significantly increase the possibility of premature convergence. Instead of discarding the incorrect individuals from the population, we correct them by changing  $M - K$  ones to zeros from the end of genetic code. In this way, we keep the feasibility of the individuals through an EA generation and prevent the EA from losing some regions of the search space.

### 3.3. Evolutionary operators

In the proposed EA method, we used the fine grained tournament selection introduced in [16]. A classic tournament selection operator ([18], [33]) is realized through tournaments of constant size  $tour$ . The basic idea of the fine grained tournament selection is to involve tournaments with different number of competitors in the same EA generation. In this EA implementation, the selection operator is realized by using two types of tournaments. The first tournament type is held  $k_1$  times and its size is  $\lceil avgtour \rceil$ . The second type is performed  $k_2$  times with the  $\lfloor avgtour \rfloor$  individuals participating. The rational parameter  $avgtour$  represents the average tournament size, i.e.  $avgtour = \frac{k_1 \lceil avgtour \rceil + k_2 \lfloor avgtour \rfloor}{k_1 + k_2}$ . In our implementation,  $avgtour$  is set to 6.4, which means that we realize  $k_1 = 20$  tournaments of size  $\lceil 6.4 \rceil = 7$  and  $k_2 = 30$  tournaments of size  $\lfloor 6.4 \rfloor = 6$ . The running time for the implemented selection operator is  $O(n_{ind} \cdot avgtour)$ , where  $n_{ind}$  = number of selected individuals. In practice,  $avgtour$  is considered to be constant (not depending on number of  $n_{ind}$ ), that gives  $O(n_{ind})$  time complexity.

After a pair of parents is selected, the crossover operator is applied to them producing two offspring. Standard one-point crossover exchanges segments of two parents' genetic codes after the crossover point that is randomly chosen. The crossover is performed with the rate probability  $crossrate = 0.85$ . It means that around 85% pairs of individuals take part in producing offspring.

In the later EA stages, it may happen that all individuals in the population have the same bit value on some position in the genetic code. On the Figure 2 we present an example of the EA population of 7 individuals with genetic codes of length  $n = 10$ , which gives us a search space of the size  $2^{10}$ . As it can be seen from the Figure 2, the bit values on positions 1,7 and 9 are the same (frozen bits), which produces the reduction of the initial search space by the factor of  $2^3$ . The appearance of frozen bits significantly increases the possibility of premature convergence. By applying the crossover operator, no frozen bit value can be changed, while a simple mutation operator is not efficient enough to restore the lost regions of search space, due to the low mutation rates. If we increase the mutation rate significantly, the EA may lose its essence and turn into random search.

For this reason, we apply a modified mutation operator with frozen bits, i.e. we increase the mutation rate on frozen bits only, by multiplying it with a certain "frozen" factor. In each EA generation the mutation operator goes through genetic codes of individuals and identifies the positions of the potential frozen bits. On non-frozen bits, we apply a lower (basic) mutation rate of  $0.4/n$ , while the mutation rate for frozen bits is multiplied by the "frozen" factor=4.0 and is equal to  $1.6/n$ . Neither mutation rate changes through an EA run. This approach showed to be more efficient for this problem compared to the standard simple mutation operator, as in [15] and [33].

### 3.4. Population replacement and stopping criteria

Different strategies are used in EA implementation in order to guide the algorithm successfully

```

individual 1:    0100011100
individual 2:    1100010110
individual 3:    0111000100
individual 4:    1100001110
individual 5:    0100100100
individual 6:    1100000110
individual 7:    1110000100
-----
bit position:   0123456789

```

**Figure 2.** Frozen bits,  $n=10$ ,  $K=5$

through the search space and to improve its efficiency. Applied strategies help in preserving the diversity of the genetic material and in keeping the algorithm away from a local optima trap.

In the proposed EA method, we use steady-state generation replacement scheme with elitist strategy, which consists of copying some of the best individuals in the current population to the new population. In every EA generation, all individuals are ranked according to their objective function value. The best-fitted 100 individuals are denoted as "elite" ones and they directly pass into the next generation, thus preserving highly fitted genes. The remaining 50 individuals, named "non-elite" ones, are subject to EA operators and they are replaced in the next generation. Note that elite individuals do not need recalculation of the objective value since each of them is evaluated in one of the previous generations. An individual with the best objective value is denoted as the "best individual" and its value and the corresponding genetic code are saved separately. The "best individual" is being updated through EA generations, whenever we achieve some improvement of the best objective value.

The advantage of the elitist strategy over the traditional approach, where an entire population is completely replaced with new chromosomes, is that the best individual in the population is monotonically improving over time. A potential disadvantage is an increased similarity of individuals in later EA generations, which may cause convergence to a local minimum. However, this problem was overcome by increasing mutation rates on frozen bits (Section 3.3.)

Duplicate individuals are discarded from the population. The objective value of a duplicate individual is set to zero and the selection operator disables it to enter the next generation. The individuals with the same objective value, but different genetic codes may dominate in the population after a certain number of iterations. If their codes are similar, it may cause a premature convergence of the EA. For that reason, we keep only 40 individuals with the same objective value, but different genetic codes in the population.

A combination of two stopping criteria are used for EA: maximum number of generations -  $G_{max} = 1500000$  and maximum number of best code's repetition -  $R_{max} = 500000$ . In order to enhance and assess the reliability of the EA performance, each test instance is replicated  $N = 20$  times. The basic scheme of the Evolutionary method is as follows:

```

EA method
{
  Initialization:
  Define the representation of solutions;
  Choose the stopping criteria:  $G_{max}$ ,  $R_{max}$ ;
  Generate an initial population  $P$ ;
  iter=1;
  rep=1;
  while ((iter ≤  $G_{max}$ ) && (rep ≤  $R_{max}$ ))
  {
    For each solution  $X \in P$  do  $Objective\_Function(X)$ ;
    Selection;
    Crossover;
    Mutation;
    if ((iter ≥ 1)&&(BestSol(iter-1) == BestSol(iter)))
      then rep=rep+1;
    iter=iter+1;
  }
}

```

#### 4. Computational results

In this section, the computational results of EA and comparisons with existing algorithms are presented. All experiments were carried out on an Intel Core i7-860 2.8 GHz with 8GB RAM memory under Windows 7 Professional operating system. The EA implementation is coded in C programming language.

Computational experiments were first performed on a problem instance with 33 nodes, which was derived from a real situation in Korea and introduced in [19]. Each district of Korea is represented by a node (candidate facility location or a patient group), which is given by its  $(x,y)$  coordinates in the plane. Distances between pairs of nodes are calculated as the Euclidean distances between them. Forecasted number of patients is assigned to each potential facility location. The maximum number of facilities to be established  $K$  is varied, since it can be affected and changed by the budget and health-care policy of the government. In our experiments, the parameter  $K$  takes seven values (4, 8, 12, 16, 20, 24, 28), as in [19]. Because of the small problem dimension, we decreased the parameter values for stopping criterion to  $G_{max} = 1600$  and  $R_{max} = 500$ . The EA was run  $N = 20$  times for each value of  $K$ .

The results of our EA implementation, the BnB method and heuristic approach from [19], together with the corresponding total CPU times are presented in Table 1. Note that the BnB method and heuristic method were tested on a Pentium processor operating at 3.2 GHz. The optimal solutions on this data set were obtained by CPLEX 10.0 solver (which was run on the same processor) and taken from [19].

Column headings of Table 1 mean:

- Instance’s parameters: number of nodes  $n = |J|$  and  $K$ ;
- Optimal solution of the current instance -  $Opt.Sol$  obtained by CPLEX 10.0 solver;
- Total CPLEX 10.0 running time in seconds -  $CPU_t$ ;
- The best value of EA method on the current instance -  $EA_{best}$ , with mark  $opt$  in cases when it reached optimal solution;
- Running time in which the EA reaches  $EA_{best}$  for the first time -  $CPU_{start}$  in seconds;
- Total running time of the EA -  $CPU_{end}$  in seconds;
- Average percentage gap -  $agap$  of  $EA_{best}$  solution from the  $Opt.Sol$ ;
- Average number of EA generations -  $N_{gen}$ ;
- The total running time of the BnB method -  $BnB_t$  in seconds;
- The best solution of the heuristic method  $Heur_{best}$ ;
- The percentage gap of the solution of the heuristic from the optimal one  $Heur_{gap}$ ;
- The total running time of the heuristic  $Heur_t$  in seconds.

As it can be seen from Table 1, the proposed EA quickly reaches all optimal solutions in average 0.246s of total CPU time. Average time in which the EA detects the optimal solution for the first time is around 7 times shorter-0.0346s. The EA has obviously better performance compared to the Modified Add-Drop-Interchange heuristic algorithm (Heur), in the sense of solution quality. The proposed heuristic doesn’t achieve optimal solutions for  $K = 4, 8, 16$  and produces an average gap of 0.829%.

The average gap is calculated as  $agap = \frac{1}{N} \sum_{i=1}^N gap_i$ ,

where  $N$  represents the number of EA runs on the same instance ( $N = 20$ ), while  $gap_i$  represents the gap of an EA’s solution  $sol_i$  obtained in the  $i$ -th run,  $i = 1, 2, \dots, N$ . Note that  $gap_i$  is evaluated with respect to the optimal solution  $Opt.Sol$ , i.e.  $gap_i = 100 \frac{sol_i - Opt.Sol}{Opt.sol}$ , or the best-known solution  $Best.Sol$ , i.e.  $gap_i = 100 \frac{sol_i - Best.Sol}{Best.Sol}$  in cases when no optimal solution is known. In the cases of tested instances in

Tables 2-7 for which optimality was not proven, the best known solution is actually the best EA solution:  $Best.Sol = EA_{best}$ .

In order to provide fair comparisons of CPU times, we run a set of preliminary experiments of the EA on a subset of the newly generated instances using a processor Pentium(R)IV 1.8GHz with 504 MB RAM under Windows XP professional operating system. According to SPEC fp2006 and fp2000 benchmarks ([www.spec.org](http://www.spec.org)), this configuration has around two times slower performance compared to the one used in [19]. Detailed computational results, presented on the web site <http://www.matf.bg.ac.rs/~maricm/lcflp/PerformanceComp.pdf>, show that the Intel Core i7-860 2.8 GHz with 8GB RAM has approximately 3 times better performance (on average) compared to the Pentium IV 1.8GHz with 500 Mb. Based on these facts, we may conclude that the configuration used in this paper performs around 1.5 times better than the one from [19].

If we multiply the average EA’s total CPU times by the factor of 1.5, we obtain  $0.246 * 1.5 = 0.369s$ , which is around 21 and 234 times shorter time compared to the average running times of CPLEX 10.0 and BnB method respectively. It turns out that the heuristic Heur is around 1.8 times faster than the EA, but the solution quality of it is lower compared to the EA.

In the paper [19], the authors also performed experiments on the problem instances that were generated randomly by varying the values of  $|J|$  and  $K$ . They generated test problems with  $|J| = 20, 30, 40, 50, 60, 70$  nodes and included five levels of  $K$  for each problem size  $|J|$ . Unfortunately, these problem instances remained unavailable to us.

#### 4.1. Results on modified AP data set with $50 \leq n \leq 200$ nodes

In order to evaluate the performance of the proposed EA on a wider range of problems, we used the standard ORLIB AP data set to perform additional series of tests. The AP (Australian Post) data set was introduced by Ernst and Krishnamoorthy in [14] and is considered to be a benchmark by most researchers in the hub location area. It is derived from the real-world application of a postal delivery network and consists of 200 nodes given by their  $(x, y)$  coordinates, the flow matrix with demands for each pair of nodes, capacity restrictions and fixed costs for each node. Smaller size AP instances are obtained from this instance by aggregating the initial set of  $n = 200$  nodes.

In our study, we use medium and larger AP instances with  $n \geq 50$ , and assume that each node repre-

**Table 1.** Results and comparisons of the EA on small-size instances  $|J| = 33$ 

$K$	$Opt.Sol$	$CPU_t$	$EA_{best}$	$CPU_{start}$	$CPU_{end}$	$agap$	$N_{gen}$	$BnB_t$	$Heur_{best}$	$Heur_{gap}$	$Heur_t$
4	3610	19.85	opt	0.083	0.216	0.065	859.5	1.14	3646	1.0	0.05
8	1993	15.14	opt	0.026	0.217	0.04	833.6	101.69	2001	0.4	0.09
12	1440	7.55	opt	0.03	0.227	2.264	858.4	171.92	1440	0.0	0.17
16	1079	4.92	opt	0.103	0.289	0.222	1105.5	68.45	1127	4.4	0.27
20	1079	3.68	opt	0.0	0.212	0.0	753	179.14	1079	0.0	0.25
24	1079	3.03	opt	0.0	0.22	0.0	751	76.69	1079	0.0	0.30
28	1079	2.04	opt	0.0	0.339	0.0	751	6.45	1079	0.0	0.25
avg		8.030		0.0346	0.246	0.370	844.6	86.497		0.829	0.197

sents potential long-term health facility location or a patient group. For AP instances with  $n = 50, 100, 200$  nodes we used the given capacities (tight-T and loose-L) as the demands of the nodes for the LTCFLP (the number of patients in each patient group). Since for AP instances with  $n = 60, 70, 80, 90, 110, 120$  and 130 nodes no capacities are given, for each instance we add two types of patient demands  $a(i)$  on each node, based on the incoming, outgoing node's flow and total flow in the network. More precisely, demands are obtained by the following formula:

$$a(i) = W * (D(i)/(O(i) + D(i))) * (1 \pm r),$$

where  $W$  = total flow in the network,  $O(i), D(i)$  = outgoing and incoming flow for node  $i$ , while  $r$  = randomly chosen number from the interval  $(0, 0.5)$ . Loose and tight demand types are denoted as L and T respectively. The values of  $K$  were set to integers  $20 \leq k \leq |J| - 10$ .

The report of all computational experiments that are performed is too large for this paper. Therefore, in Tables 2-5 we present our results on a chosen subset of tested instances, while the complete report may be found on the web site

<http://www.matf.bg.ac.rs/~maricm/lcflp/>

DetailedCompReport.pdf. The results are presented in the same way as in Table 1. The first column contains instance's dimension, demand type and the value of parameter  $K$ . For example, "50T-20", means that the network includes  $n = 50$  nodes, demands of type T and  $K = 20$  facilities to be located. The next two columns contain optimal solution obtained by the optimization software CPLEX, version 12.1 (if the optimal solution is found) and corresponding CPU time. The CPLEX 12.1 produced solutions for all problem instances with up to 80 nodes, with exception of several instances (mark "-" in column  $Opt.Sol$  of Table 2). The columns containing results of CPLEX 12.1 are given in Table 2 ( $50 \leq n \leq 80$ ). For larger test instances ( $90 \leq n$ ), no optimal solution was obtained, due to memory limit or 24-hours' time limit. The re-

maining columns through Tables 2-5 are related to the results of the proposed EA, as in Table 1.

All optimal solutions and the corresponding CPLEX 12.1 running times can be found at

<http://www.matf.bg.ac.rs/~maricm/lcflp/>

DetailedCompReport.pdf. For the first time in the literature we present verified optimal solutions for most of the instances with up to 80 nodes. From all presented results, it can be seen that the EA quickly reaches all optimal solutions that are previously obtained by CPLEX 12.1 solver. For instances with  $50 \leq n \leq 80$  nodes, the total EA computational time -  $CPU_{end}$  is up to 51 times shorter compared to CPLEX 12.1 running time -  $CPU(t)$  (see instance 60L - 20). The average  $CPU_{start}$  times in which the EA reaches optimal solution for the first time are even shorter (see detailed results at given web address). For instances with  $n = 50$  nodes, the average total EA running time  $CPU_{end}$  is longer compared to CPLEX 12.1, due to large values of the stopping criterion parameters.

Note that the EA runs through additional  $CPU_{end} - CPU_{start}$  seconds, until a stopping criterion is met (although it has already reached optimal solution). Unfortunately, it is difficult to determine adequate values of the stopping criterion parameter that will fine-tune EA solution quality. The prolonging of the EA run usually occurs while testing smaller-size instances or instances that are easy to solve.

In Tables 3-5 we present results of the proposed EA approach on a chosen subset of newly generated AP-based instances with  $90 \leq n \leq 200$  nodes. For detailed report we refer to web site <http://www.matf.bg.ac.rs/~maricm/lcflp/> DetailedCompReport.pdf. Note that for these instances no solution was obtained by CPLEX 12.1 solver due to time or memory limits. The total CPU times of the EA method are relatively short, concerning problem dimensions and the average gaps.

It may be noticed that the instances of type T are slightly easier to solve, compared with the instances of type L. Regarding different way of constructing patient demands  $a(i)$ , an instance of type L will have a

**Table 2.** Results of the EA on AP instances  
( $n = 50, 60, 70, 80$ )

Inst	Opt.Sol	CPU(t)	EA <sub>best</sub>	CPU <sub>end</sub> (t)	CPU <sub>start</sub> (t)	agap(%)	N <sub>gen</sub>
50L-40	3495.398	7.56	opt	160.706	11.143	0.164	534441.3
50L-30	4465.101	51.36	opt	156.604	4.558	7.733	516455.5
50L-20	6084.884	70.34	opt	145.329	3.211	0.050	511678.0
50T-40	1596.897	5.29	opt	164.030	0.000	0.000	500001.0
50T-30	1762.632	40.56	opt	154.988	2.845	0.075	510243.8
50T-20	2292.387	92.36	opt	144.006	6.912	3.333	524655.3
60L-50	4628.483	21.14	opt	186.435	0.090	0.000	500219.1
60L-40	5533.812	153.04	opt	228.310	51.737	0.517	641152.9
60L-30	6635.676	217.46	opt	213.856	46.489	0.000	636568.7
60L-20	9096.214	9478.32	opt	184.798	23.962	2.340	574530.2
60T-50	2757.519	23.99	opt	190.939	1.206	0.000	503265.7
60T-40	3366.655	42.63	opt	193.210	17.342	0.000	547824.8
60T-30	4074.371	122.79	opt	197.331	25.837	0.000	573280.4
60T-20	5564.090	5944.45	opt	190.542	26.305	2.128	581131.2
70L-60	4712.006	40.51	opt	209.169	0.053	0.000	500110.1
70L-50	5473.812	256.61	opt	240.649	16.578	0.773	539072.7
70L-40	6322.830	458.08	opt	220.209	15.173	0.586	536640.3
70L-30	7893.375	429.69	opt	222.436	28.199	2.008	573828.2
70L-20	-	-	10542.096	-	33.578	2.424	592471.1
70T-60	2833.775	26.39	opt	220.287	2.256	0.000	505513.2
70T-50	3248.769	194.69	opt	240.240	26.244	0.000	559814.1
70T-40	3699.205	349.7	opt	221.550	12.482	0.049	529518.7
70T-30	4418.133	371.06	opt	238.535	45.057	2.194	619393.8
70T-20	-	-	6232.056	202.590	20.689	2.679	558116.4
80L-70	4521.590	42.61	opt	252.720	4.172	0.000	508861.7
80L-60	5225.643	570.34	opt	268.157	21.674	0.012	543996.3
80L-50	5842.069	809.11	opt	243.525	15.245	0.015	532081.3
80L-40	6669.918	1175.13	opt	255.458	33.525	0.886	576798.6
80L-30	-	-	8579.026	238.292	30.575	1.77	75352.8
80L-20	-	-	11810.811	249.444	57.309	2.943	644635.1
80T-70	2893.749	19.26	opt	255.816	0.016	0.000	500024.3
80T-60	3116.192	512.07	opt	267.208	14.347	1.272	528897.4
80T-50	3563.480	868.54	opt	259.688	20.865	0.077	545859.7
80T-40	4189.178	1468.33	opt	258.137	38.196	1.756	587141.3
80T-30	-	-	5089.139	241.451	35.437	2.327	589150.3
80T-20	-	-	7197.364	246.314	54.722	2.940	641963.7

**Table 3.** Results of the EA on AP instances  
( $n = 90, 100, 110$ )

Inst	EA <sub>best</sub>	CPU <sub>end</sub> (t)	CPU <sub>start</sub> (t)	agap(%)	N <sub>gen</sub>
90L-80	4251.722	299.956	6.061	0.237	510053.6
90L-70	5123.412	294.035	10.254	0.000	517774.6
90L-60	5665.866	291.720	22.820	0.043	542611.4
90L-50	6226.119	299.645	37.513	1.730	572792.5
90L-40	7482.197	326.906	74.687	3.848	651357.6
90L-30	9233.416	269.461	37.200	3.484	580728.6
90L-20	13189.060	276.173	59.239	4.045	638169.3
90T-80	2596.509	308.897	0.023	0.000	500031.1
90T-70	2988.334	303.901	16.930	0.269	529623.0
90T-60	3328.008	307.157	35.787	0.317	565453.7
90T-50	3912.784	313.584	44.208	0.760	580579.3
90T-40	4467.882	303.350	54.418	0.647	609662.9
90T-30	5883.265	286.289	51.805	1.369	615151.7
90T-20	8161.155	257.262	39.992	1.605	593852.3
100L-90	3276.876	337.918	0.028	0.000	500035.5
100L-80	3276.876	331.052	0.368	0.000	500566.5
100L-70	3588.925	316.847	5.866	0.000	509879.7
100L-60	4006.544	297.534	6.144	0.000	510850.6
100L-50	4668.182	295.375	18.553	1.632	534494.2
100L-40	5383.135	313.693	62.534	2.194	623793.8
100L-30	6847.766	277.872	39.464	3.815	584126.4
100L-20	9539.051	274.715	52.917	2.377	620380.5
100T-90	1490.351	345.664	0.000	0.000	500001.0
100T-80	1490.351	325.574	0.052	0.000	500070.2
100T-70	1529.787	356.265	51.468	0.869	586285.8
100T-60	1769.981	339.272	39.862	0.000	569480.4
100T-50	2034.180	329.650	56.727	1.383	604900.1
100T-40	2464.959	310.277	51.888	1.322	602792.3
100T-30	2986.343	309.744	71.422	1.663	650798.4
100T-20	4203.880	312.561	89.129	3.791	703106.6
110L-100	4456.201	223.464	0.047	0.000	300052.5
110L-90	4769.664	228.903	17.611	0.703	324659.0
110L-80	5365.043	237.283	34.441	0.716	350922.3
110L-70	5824.434	245.381	47.766	0.744	373783.5
110L-60	6390.979	291.592	106.052	2.227	474160.3
110L-50	7160.929	226.991	49.888	5.013	385087.1
110L-40	8712.766	206.846	41.858	2.959	377902.2
110L-30	11075.0134	191.810	39.413	3.182	379954.2
110L-20	15713.0782	213.516	72.083	2.840	450697.5
110T-100	2771.582	228.183	0.009	0.000	300006.7
110T-90	2964.325	222.732	13.354	2.869	318590.7
110T-80	3214.576	247.911	36.859	2.794	351989.2
110T-70	3559.133	243.347	42.550	0.634	363295.5
110T-60	3937.449	211.170	23.239	0.636	338122.2
110T-50	4455.416	267.926	90.791	3.701	456042.3
110T-40	5425.053	187.023	22.327	2.405	341569.8
110T-30	6794.544	199.861	47.510	2.921	393444.7
110T-20	9894.520	175.348	34.043	2.135	372039.8

larger number of assigned patients than one of type T with the same number of nodes. Therefore, the objective values for L instances are generally larger compared to objective values of T-instances, which can be seen from Tables 2-5. If we look through the average gap columns in Tables 3-5, we can notice that the average gap from optimal/best known solution is larger in the cases of instances of type L.

**4.2. Results on modified AP-based data set with  $n = 300, 400$  nodes**

Regarding the efficiency of the proposed EA on the large-scale AP instances, the algorithm was benchmarked on a set of large-scale test instances containing 300 and 400 nodes. We used the test instances which are generated on the basis of the full AP data set and presented in [28] for the first time. We took the coordinates of  $n = 300$  and  $n = 400$  nodes from these instances and added patient demands  $a(i)$  on each node by using the same procedure described in the previous section. Two demand types are created (L and T), while the values of  $K$  are set to integers  $20 \leq k \leq |J| - 10$ .

Computational results on a chosen subset of instances with  $n = 300, 400$  nodes are presented in Tables 6-7. A more detailed report may be found on the web site <http://www.matf.bg.ac.rs/~maricm/lcflp/>

DetailedCompReport.pdf. For these real-size instances, no solution is presented in the literature up to now. Although the optimality can not be proven, we believe that EA obtained high-quality solutions. Considering the large dimensions of these instances, it may be observed that the corresponding CPU time is relatively short  $CPU_{tot} \leq 771.484s$  for  $n = 300$  and  $CPU_{tot} \leq 1143.265s$  for  $n = 400$ .

We also notice that the instances with larger values of parameter  $K$  are easier to solve. For all problem dimensions  $n$ , the EA quickly produces solutions for the values of  $K$  that are close to  $n$ . As the  $K$  decreases the test instances are more difficult to solve. The largest gaps generally appear when  $K$  takes values from the interval  $[n/4, 2n/3]$ . When  $K$  further decreases, the average gaps are smaller, but may vary, depending on a particular instance. Figures 3 and 4 show the average gap and CPU time as a function of the problem parameter  $K$  for largest instances  $n = 300L, 300T$  and  $n = 400L, 400T$  that we have

**Table 4.** Results of the EA on modified AP instances ( $n = 120, 130$ )

Inst	$EA_{best}$	$CPU_{end}(t)$	$CPU_{start}(t)$	$agap(\%)$	$N_{gen}$
120L-110	4675.517	251.566	0.122	0.000	300133.7
120L-100	4921.729	296.482	57.153	0.098	373249.8
120L-90	5365.304	263.824	28.099	0.110	334729.1
120L-80	5821.670	256.269	33.365	0.495	344818.6
120L-70	6147.519	261.870	52.554	0.078	376714.8
120L-60	6723.272	246.429	44.384	4.556	368188.7
120L-50	7894.120	229.816	43.843	2.431	372065.5
120L-40	9308.194	218.612	40.859	3.909	371237.3
120L-30	12018.275	224.630	60.139	2.515	413904.5
120L-20	17240.878	221.464	68.362	3.098	435838.8
120T-110	2867.578	254.701	0.069	0.000	300072.5
120T-100	2867.578	250.527	4.171	0.000	305213.7
120T-90	3052.147	250.473	22.757	0.034	330311.7
120T-80	3338.254	250.809	26.779	1.064	336790.8
120T-70	3612.121	259.914	48.626	0.929	369663.5
120T-60	4150.621	248.961	49.767	1.270	374401.5
120T-50	4744.055	236.444	49.949	1.921	380676.3
120T-40	5585.547	241.643	66.268	2.568	418146.3
120T-30	7238.939	205.523	43.002	1.102	379560.8
120T-20	10225.295	196.584	44.873	2.913	387679.8
130L-120	4637.684	280.175	0.085	0.000	300084.3
130L-110	4792.663	294.257	25.715	0.349	330426.6
130L-100	5085.246	342.849	81.811	0.828	393377.9
130L-90	5437.402	326.501	73.760	4.710	387261.5
130L-80	6036.558	308.866	66.102	2.940	383084.8
130L-70	6455.934	324.159	96.791	0.925	426113.6
130L-60	6988.029	290.416	76.632	3.881	408843.9
130L-50	8489.429	248.207	43.952	1.375	363988.4
130L-40	9822.859	275.591	82.761	1.690	435034.5
130L-30	12872.414	226.538	51.499	1.809	388098.9
130L-20	18520.869	241.872	79.794	1.533	447983.6
130T-120	2995.209	292.346	0.000	0.000	300001.0
130T-110	2995.209	276.658	0.034	0.000	300030.2
130T-100	2995.209	286.271	19.723	1.144	322350.4
130T-90	3210.291	305.950	51.272	1.631	359943.5
130T-80	3460.523	299.705	56.519	0.378	370793.8
130T-70	3649.058	321.696	91.314	2.468	419321.8
130T-60	4240.397	283.212	63.560	1.502	385962.2
130T-50	4888.285	273.554	68.485	2.878	403461.0
130T-40	5830.655	276.513	85.541	1.256	436547.8
130T-30	7394.322	285.302	109.231	1.534	483981.5
130T-20	10751.618	206.001	43.808	1.420	382037.8

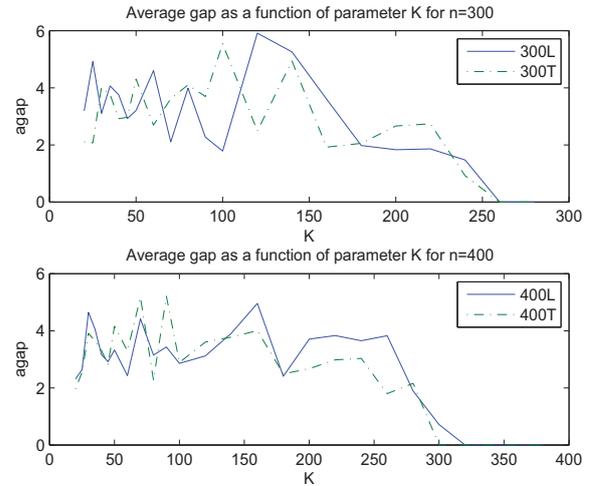
considered in this paper. Figure 5 summarizes two main aspects of the EA performance on a wide set of test instances used in this computational study: the average gap and CPU time depending on the problem size  $n$  ( $33 \leq n \leq 400$ ).

## 5. Conclusions

This paper considers the discrete location problem of establishing long-term care facilities-LTCFLP. Encouraged by promising results when applying evolutionary based approaches to various location problems, we propose a simple and efficient evolutionary based approach EA for solving the LTCFLP. The described EA uses binary encoding, fine grained tournament selection, one-point crossover and mutation with frozen bits. Several strategies are applied in order to additionally improve the EA performance. The initial EA population is randomly generated, providing good diversity of the genetic material. In order to obtain better individuals in the initial population, we set the probability of generating ones in the initial genetic codes to depend on the problem parameters  $n$  and  $K$ . Instead of discarding the incorrect individuals

**Table 5.** Results of the EA on new large-scale instances ( $n = 200$ )

Inst	$EA_{best}$	$CPU_{end}(t)$	$CPU_{start}(t)$	$agap(\%)$	$N_{gen}$
200L-190	3215.674	540.351	0.032	0.000	250010.8
200L-180	3215.674	517.052	0.164	0.000	250069.8
200L-170	3215.674	515.948	6.658	0.000	253304.6
200L-160	3215.674	497.236	17.738	0.301	259484.4
200L-150	3317.116	615.682	149.302	2.959	330809.4
200L-140	3521.498	519.560	76.000	2.976	291694.8
200L-130	3915.255	519.738	79.381	1.938	295788.8
200L-120	4141.334	504.672	89.413	1.506	303478.3
200L-110	4448.172	585.268	187.563	1.165	370296.3
200L-100	4752.583	471.046	94.775	2.789	313927.8
200L-90	4995.446	484.038	128.218	3.288	340472.0
200L-80	5636.578	477.023	134.597	3.145	348641.8
200L-70	6376.101	495.811	176.863	2.047	390982.2
200L-60	7218.383	425.523	128.518	1.417	357497.8
200L-50	8319.796	361.858	83.532	2.927	325110.2
200L-40	10065.095	385.840	124.949	2.613	371866.2
200L-30	13159.055	309.430	68.727	2.836	322539.7
200L-20	18891.370	300.798	84.580	2.318	344880.3
200T-190	1445.451	550.144	0.010	0.000	250001.0
200T-180	1445.451	522.440	0.036	0.000	250012.8
200T-170	1445.451	529.524	0.211	0.000	250089.8
200T-160	1445.451	493.840	0.509	0.000	250237.0
200T-150	1445.451	550.732	92.185	0.836	301394.4
200T-140	1465.295	541.882	97.965	1.968	304052.3
200T-130	1593.908	499.342	75.889	3.281	294738.8
200T-120	1830.813	517.430	97.955	1.045	308659.5
200T-110	2017.330	520.765	131.816	1.148	332859.5
200T-100	2107.160	463.974	78.694	8.750	301345.0
200T-90	2274.719	411.296	49.991	4.344	284356.2
200T-80	2478.244	467.463	129.608	2.239	346690.8
200T-70	2701.661	460.709	138.768	4.242	358006.2
200T-60	3083.437	403.605	99.859	3.599	334227.7
200T-50	3577.549	377.207	98.600	5.305	337938.3
200T-40	4374.618	375.472	116.028	2.238	363022.9
200T-30	5765.661	307.644	62.693	1.691	314718.0
200T-20	8250.761	275.628	50.589	3.033	306151.2

**Figure 3.** Average gap as a function of parameter  $K$  for  $n = 300, 400$ 

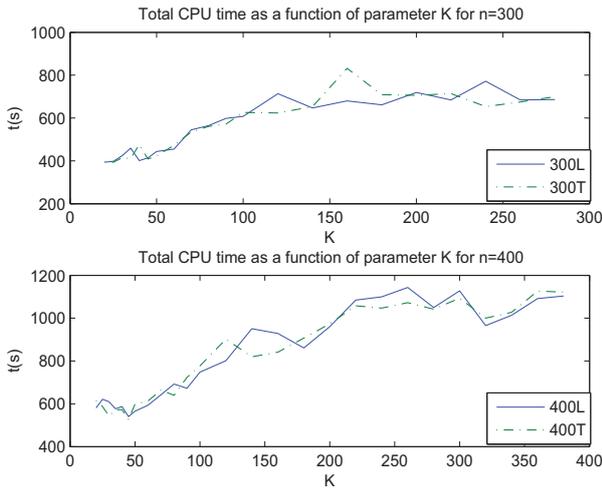
from the population, we correct them to become feasible, keeping the feasibility of the individuals through the EA generation and preventing the EA from losing some regions of the search space. By applying the idea of frozen bits, and by limiting the number of individuals with the same objective function and different genetic codes, the diversity of the genetic material is

**Table 6.** Results of the EA on new large-scale instances ( $n = 300$ )

Inst	$EA_{best}$	$CPU_{end}(t)$	$CPU_{start}(t)$	$agap(\%)$	$N_{gen}$
300L-280	4892.178	686.261	0.036	0.000	250010.5
300L-260	4892.178	684.335	20.655	0.000	257639.9
300L-240	4892.178	771.484	152.723	1.470	312071.2
300L-220	5249.514	684.101	82.323	1.862	284484.8
300L-200	5659.432	718.959	142.175	1.830	311135.5
300L-180	6095.483	661.290	117.334	1.977	304345.5
300L-160	6546.369	679.988	166.310	3.604	332087.3
300L-140	7257.997	646.675	161.488	5.255	334696.8
300L-120	8315.996	713.685	257.474	5.911	392334.8
300L-100	9750.188	607.802	184.291	1.783	360718.6
300L-90	10649.030	598.061	196.669	2.274	371563.7
300L-70	13260.822	545.197	173.656	2.106	367869.7
300L-50	17701.984	443.471	108.524	3.202	331595.3
300L-40	21886.129	401.137	81.183	3.749	312810.0
300L-20	41378.999	393.572	87.438	3.189	320154.8
300T-280	3040.270	699.207	0.066	0.000	250019.8
300T-260	3040.270	674.512	0.579	0.000	250208.2
300T-240	3040.270	653.132	3.594	0.919	251373.8
300T-220	3058.650	713.884	109.715	2.738	295039.9
300T-200	3341.179	705.924	136.172	2.662	309618.8
300T-180	3632.139	709.218	172.787	2.056	331423.3
300T-160	3956.201	831.721	316.269	1.921	405283.2
300T-140	4432.327	653.329	166.830	4.936	335604.1
300T-120	5051.585	623.334	168.313	2.489	343587.5
300T-100	5813.795	625.918	198.866	5.541	367505.2
300T-90	6371.922	571.782	166.607	3.693	353537.9
300T-70	7917.775	534.457	166.412	3.616	364103.8
300T-50	10623.793	422.784	88.349	4.305	315494.1
300T-40	13149.379	475.612	156.056	2.917	372254.0
300T-20	24907.818	394.599	85.229	2.106	316339.3

**Table 7.** Results of the EA on new large scale instances ( $n = 400$ )

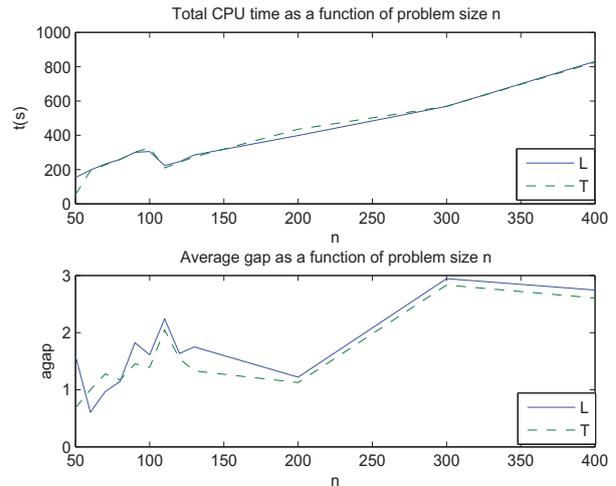
Inst	$EA_{best}$	$CPU_{end}(t)$	$CPU_{start}(t)$	$agap(\%)$	$N_{gen}$
400L-380	4477.152	1103.649	0.515	0.000	250111.3
400L-360	4477.152	1091.491	1.466	0.000	250338.0
400L-340	5280.972	1013.674	1.237	0.000	250268.2
400L-320	5280.972	965.565	4.716	0.000	251200.0
400L-300	5280.972	1127.588	239.194	0.716	317015.8
400L-280	5473.893	1049.582	181.652	1.894	302897.5
400L-260	5640.397	1143.265	304.881	3.828	338855.8
400L-240	6134.959	1099.418	294.289	3.651	340863.9
400L-180	7563.039	860.675	178.505	2.406	316235.7
400L-140	9433.974	950.840	327.190	3.914	385142.3
400L-120	10949.310	801.301	221.086	3.119	347086.5
400L-100	12649.717	747.803	212.791	2.859	350760.0
400L-80	15310.181	692.598	190.093	3.145	347751.8
400L-60	19831.854	593.784	130.982	2.431	320037.1
400L-40	28420.956	587.056	149.123	3.164	336359.5
400L-20	54535.727	580.946	139.981	2.313	326592.5
400T-380	3359.675	1121.522	0.011	0.000	250001.0
400T-360	3359.675	1125.929	0.061	0.000	250010.6
400T-340	3359.675	1027.304	0.435	0.000	250091.9
400T-320	3359.675	1000.307	3.964	0.000	251004.4
400T-300	3359.675	1093.365	146.314	0.000	288389.2
400T-280	3359.675	1042.131	147.891	2.160	290897.6
400T-260	3493.141	1072.057	234.284	1.799	318930.3
400T-240	3687.520	1047.104	238.852	3.033	324806.5
400T-220	3949.427	1057.528	294.430	2.983	345515.5
400T-200	4231.353	973.431	235.125	2.672	329615.8
400T-180	4584.740	907.017	203.327	2.491	322222.3
400T-160	5095.446	841.438	174.511	4.001	314967.6
400T-140	5766.184	819.700	202.779	3.778	332676.5
400T-120	6501.367	902.183	304.821	3.603	377874.0
400T-100	7500.550	777.359	244.049	2.891	365067.8
400T-80	9311.573	639.898	141.311	2.270	320991.8
400T-60	11887.667	613.214	134.165	3.296	320934.4
400T-40	17099.278	573.287	122.409	3.315	318041.8
400T-20	32678.508	614.871	179.654	1.964	350300.3



**Figure 4.** Total CPU time as a function of parameter  $K$  for  $n = 300, 400$

considerably increased.

The proposed EA method was tested on the only available benchmark problem with 33 nodes from the literature and a newly generated set of large-scale instances with up to 400 nodes. We also report for the first time, optimal solutions for almost all test instances with up to 80 nodes. The results of exhaustive computational experiments show that EA method is very efficient in reaching all optimal solutions previously obtained by CPLEX 12.1 solver. For large problem dimensions, the EA approach provides solutions



**Figure 5.** Total CPU time and average gap depending on problem size  $n$

in relatively short CPU times. Although the optimality can not be proven, we believe that the obtained solutions are of good quality.

Based on the results, we believe that the proposed EA has the potential to be applied to similar location problems that arise from designing and managing health-care systems. Parallelization of the EA and its hybridization with other heuristic or exact methods

are possible directions of our future work.

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